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Lasersettings RowMark ColorCast Acrylics

ColorCast Acrylics™ ColorHues™ Reflexions	Raster Power	Raster Speed	DPI	Passes	Vector Power	Vector Speed	Hz or PPI	Passes
Epilog – 60 watt	35	70	400	1	70	20	1000	2
Trotec – 60 watt	35	70	400	1	70	2	400	2
Universal – 40 watt	40	80	400	1	80	5	400	2
GCC – 30 watt	40	80	400	1	80	5	400	2

- *When lasering cast acrylics, a second pass with a 'soft focus' can create a smoother 'glass like' finish. To achieve a soft focus, drop your laser bed out of focus approximately .020". (comparable to the gauge of Rowmark FlexiBrass material)*